

RSO (MEHANO)

RSD-12

#26 COUPLER CONVERSION

1. Unsnap and remove truck frame from truck. Note the wheels will remain in the truck, however, they will be loose. Remove existing coupler and box sides.
2. File the top of the coupler mounting surface smooth and flat.
3. Drill and tap a hole using a #50 drill and a 2-56 tap in from the front edge .325" and on centerline of the coupler mounting platform.
4. Assemble the coupler to the platform per Fig.1.
5. Check for freedom of movement.
6. Reassemble the truck sideframe to the truck body.
7. Check for correct coupler height, function, and clearance and make any adjustments necessary.

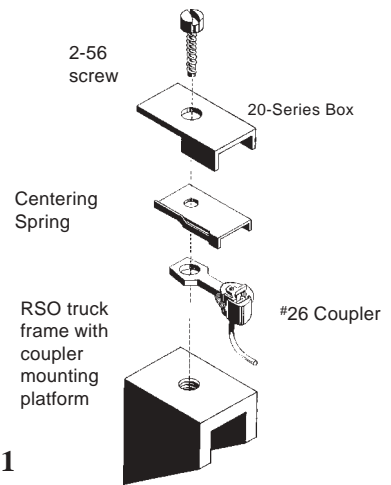


Fig.1

#26 Installation