

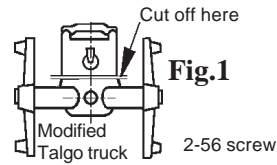
RIVAROSSI (POST 1993)

SNOW PLOW

#38 BODY MOUNTED COUPLER CONVERSION

1. Remove truck and cut off coupler pocket. See Fig.1.
2. Measure back .285" from the end sill and drill (#50 drill) and tap a hole for a 2-56 screw. See Fig.2.
4. Assemble the #38 Coupler with spring side of the draft gear box on the top of the coupler and the thin lid on the bottom.
5. Place onto underbody and secure it with an appropriate length 2-56 screw and replace the truck.
6. Check for correct coupler height, function, and clearance and make any adjustments necessary.

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#38 Coupler, center secure with 2-56 screw to car floor

Drill and tap 2-56. Locate .285" for 30-Series

Fig.2
#38 Installation

