

RIVAROSSİ (POST 1993)**NON-VANDERBUILT TENDER****#31 TENDER COUPLER CONVERSION**

Use a #31 coupler with the spring side of the draft gearbox on the bottom and the lid on the top of the coupler. Remove the center post from the truck mounted coupler pocket. Make two shims out of .040" styrene stock, one 0.217" x 0.180" and the other 0.275" x 0.455". The small one fits into the top of the pocket and the other fits on top of the pocket. Fit the draft gearbox into the pocket all the way to the back, mark the hole on the shims, drill (#50) and tap a 2-56 hole through the shims (you can cement the shims together). Secure with a 2-56 screw.

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