

TRAIN MASTER

No.5® COUPLER CONVERSION

1. Remove trucks and couplers.
2. Install No.5® Coupler with Centering Spring on top over centerpost in draft gear box.
3. To hold Centering Spring tight in draft gear box it is necessary to bend the draft gear box cover up slightly. Bend each end of underframe/draft gear box cover assembly up from bolster to car end.
4. Install underframe/draft gear box cover, press down on cover to make sure it has snapped into place. Reinstall trucks.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

ALL ROLLING STOCK

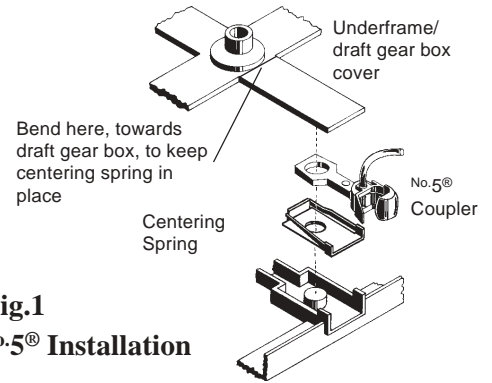


Fig.1
No.5® Installation