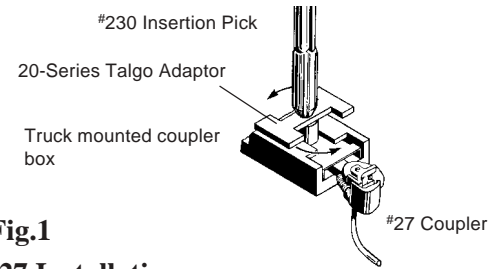


**TYCO****#27 COUPLER CONVERSION**

1. Remove the truck assembly from the body by carefully twisting and pulling. Remove existing couplers.
2. Place #27 Couplers in truck mounted clips following 20-Series instructions.
3. To help eliminate coupler wobble slip an .015" shim between back of coupler clip and plastic truck cover.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

**ALCO C-430**

**Fig.1**  
**#27 Installation**