

TYCO

EMD F-9 A & B

#33 COUPLER CONVERSION

1. Remove existing couplers.
2. Assemble the #33 Coupler with Torsion Spring on top and Coupler on bottom. Glue box and lid together with a plastic compatible cement applied sparingly along seams only.
3. Install pilot coupler by slipping the #33 coupler through the pilot opening, align and secure with Tyco screw.
4. Mount the #33 Coupler to the rear of the "A" unit or the "B" units truck coupler bracket, align and secure with Tyco screw.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

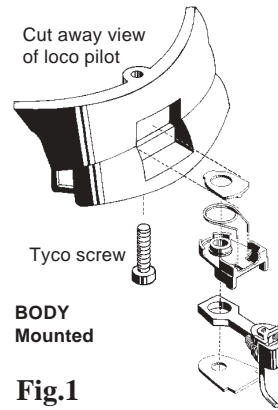


Fig.1
#33 Installation

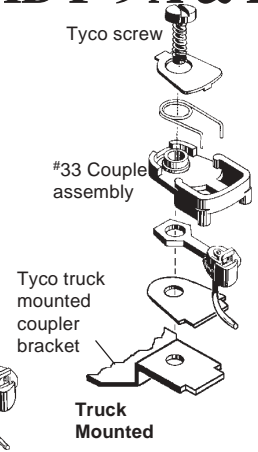


Fig.2