

TYCO**PASSENGER CARS OLD TIME****#9 TRUCK MOUNTED COUPLER CONVERSION**

1. Remove trucks from car. To remove existing couplers, file away the bottom side of rivet burr holding Tyco coupler to coupler mounting platform. Pry away coupler cover and remove.
2. Enlarge mounting hole in coupler platform with a #52 clearance drill to allow screw provided with #9 Coupler to slip through hole. See Fig.1.
3. Assemble the #9 Coupler per instructions. Place the coupler on top of the coupler mounting platform. Insert self-tapping screw provided with #9 Couplers through hole from below and secure coupler.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

