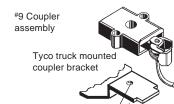


TYCO

PASSENGER CARS OLD TIME

#9 TRUCK MOUNTED COUPLER CONVERSION

- **1.** Remove trucks from car. To remove existing couplers, file away the bottom side of rivet burr holding Tyco coupler to coupler mounting platform. Pry away coupler cover and remove.
- **2.** Enlarge mounting hole in coupler platform with a #52 clearance drill to allow screw provided with #9 Coupler to slip through hole. See Fig.1.
- **3.** Assemble the #9 Coupler per instructions. Place the coupler on top of the coupler mounting platform. Insert self-tapping screw provided with #9 Couplers through hole from below and secure coupler.
- **4.**Check for correct coupler height, function, and clearance and make any adjustments necessary.



Enlarge hole with #52 drill to allow self-tapping screw to slip through

Fig.1

#9 Installation

Self-tapping #9 Coupler screw. Insert from below through hole and screw into coupler draft gear box hole