

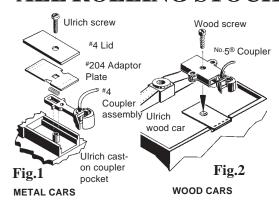
## **ULRICH**

## **#4 COUPLER CONVERSION (METAL CARS)**

## No.5® COUPLER CONVERSION (WOOD CARS)

- **1.** Remove existing trucks, coupler pocket covers and couplers. Discard couplers, save trucks and covers.
- 2. For metal cars: Install the #4 Coupler assembly in Ulrich coupler pocket with the #204 adaptor plate. Place lid on coupler pocket and secure assembly with Ulrich screw, see Fig.1. Either the #4 or Ulrich lid may be used.
- **3.** For wood kits: Use a  $^{No.}5^{\circ}$  Coupler. Assemble the  $^{No.}5^{\circ}$  Coupler with Centering Spring on top and secure to car floor on car centerline and flush with car end using a small wood screw, see Fig. 2.
- **4.** Check for correct coupler height, function, and clearance and make any adjustments necessary.

## **ALL ROLLING STOCK**



#4 or No.5® Installation