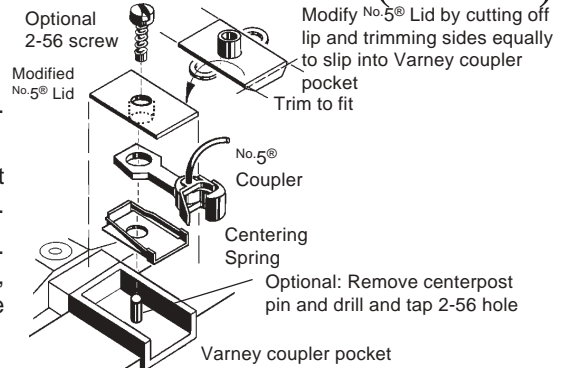


# VARNEY

## No.5® COUPLER CONVERSION

1. Remove existing trucks. Carefully remove coupler pocket covers and discard couplers. Save trucks and covers.
2. Modify No.5® Lid by cutting off top lip and trimming equal amounts from sides to just fit the Varney coupler pocket. The No.5® Lid should then be able to slip over centerpost pin.
3. Place No.5® Coupler with Centering Spring on top over modified upside down No.5® Lid. Then slip coupler assembly with lid over centerpost pin and into Varney coupler pocket, see Fig. 2. Glue lid at post/pin and alongside seams with a tiny amount of plastic compatible cement. Do not allow cement to enter pocket or touch coupler.
4. Option: If pin is broken, drill and tap 2-56 hole where pin was and use 2-56 screw.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

# FREIGHT CARS (PLASTIC)



## No.5® Installation