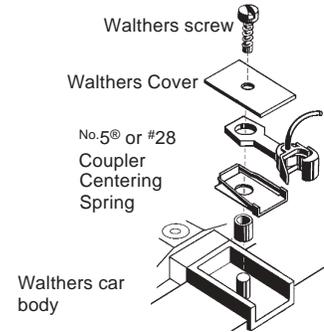


WALTHERS**BOX CAR 40' WOOD****No.5® (#28 WITH METAL POCKET) COUPLER CONVERSION**

1. Remove existing screw, lid and coupler on both ends. Save screws and lids.
2. Assemble the No.5® (#28) Coupler with Centering Spring on top and place in coupler pocket over centerpost.
3. Place lid over coupler assembly and the cast-on coupler pocket and secure with the original screw.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

Note: Some minor variations occur depending on type of car or production run. See individual cars listed for additional specific instructions.

**Fig.1****# 5 (#28) Installation**