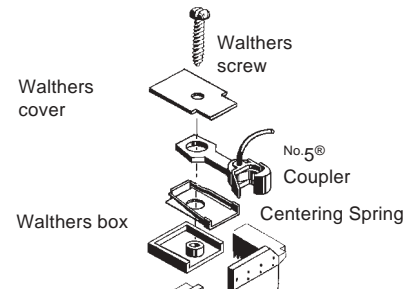


WALTHERS TRAINLINE™

GE DASH 8-40B

No.5® COUPLER CONVERSION (#26 WITH SNOW PLOW PILOT)

1. Option 1: Turn loco over and remove screws and couplers. Discard couplers.
2. The Walthers gear box centerpost is slightly too large for the Kadee® Centering Spring.
3. To use Walthers box with No.5® Centering Spring. Fit spring to Walthers post, be careful not to damage or bend the spring.
4. Install Centering Spring and coupler and secure with Walthers self-tapping screw. You can tap the hole with a 2-56 tap if desired (before using the self-tapping screws).
5. Option 2: If you choose, you can replace Walthers gear box with Kadee® No.5® Draft Gear Box and Coupler.
6. Remove Walthers draft gear box.
7. Make a shim from .060" thick styrene to the size of the No.5® box and drill a 2-56 clearance hole in shim where indicated by No.5® box. Or you may use four .015" Kadee® #211 Shims. Cut off side mounting lugs from shims. Stack, align and glue shims together with plastic compatible cement applied sparingly.
8. Modify No.5® Lid by cutting top lip off flush with top surface. Assemble the No.5® Coupler with Centering Spring on top and glue box and lid together with a plastic compatible cement applied sparingly along seams only.
9. Install shim and coupler and secure with Walthers coupler screw.
10. Check for correct coupler height, function, and clearance and make any adjustments necessary.



OPTION 1
Fig.1

NOTE: When using snow plow pilot use a #26 Coupler mounted in a No.5® box (Included with all 20-Series Couplers).

Modify No.5® Coupler assembly by cutting off top lip of lid flush with top surface
.060" shim (four .015" Kadee® #211 Shims) cut to fit Box

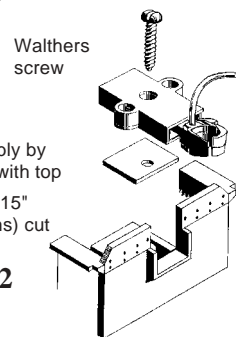


Fig.2 **OPTION 2**

No.5® Installation