

No.5® COUPLER CONVERSION

Invert the locomotive and remove the coupler (draft gear) box lid and discard the coupler. Place the NO.5® centering spring over the center post of the box, if it does not slip over the post easily, carefully file the post and trim any flash inside the box. You may need to remove the entire box to trim the inside. Test fit often and be careful not to overdo it. Place the centering spring and coupler into the box. because the inside (indexing) of the lid may bind the spring, simply invert the lid and secure it with the original screw. Check for correct height, function and clearance. Make any necessary adjustments.