

YANKEE CLIPPER MODELS No.5® COUPLER CONVERSION

- 1. Remove existing coupler and draft gear box if already assembled.
- 2. Assemble the No.5® Coupler with Centering Spring on top. Place Lid on Draft Gear Box and glue together. Use a plastic compatible cement applied sparingly along seams only.
- 3. Align coupler assembly on car centerline and secure to car with plastic compatible cement or an optional screw.
- 4. Use provided washer per instructions and Kadee® #208 and/or #209 Washers to raise coupler to correct height.
- 5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

Secure No.5® Coupler assembly to car floor with glue or an optional screw. Be sure coupler is aligned

